



Insert allen wrench into oil pump and find the size of hex needed. Then insert correct size allen wrench into oil pump shaft till it bottoms out. Mark the allen wrench at the outside edge of the pump threads "C". Withdraw allen from pump and measure tip of allen to the "C" mark. Now insert allen in till it hits end of the pump shaft "B". Mark allen at the outside edge of pump threads "C". Now measure tip of allen to new "C" mark. This will tell us the depth of the female hex "A" to "B" mark, then the "B" to "C" mark will tell us the length of the hex flange allowed with this oil pump or power steering unit.

