



WATERMAN RACING COMPONENTS TORQUE RATINGS FOR FUEL PUMP & TOP PLATES

FUEL PUMP

FRONT COVER to BODY	8-32 x1/2" socket cap screw	36 IN. LBS.
OUTLET FITTING on top FRONT COVER	10 to -10 an rev. fl. Fitting	125 IN. LBS.
TOP of FUEL PUMP BODY -8 PLUG	8 an rev. fl. Al. plug	100 IN. LBS.
FRONT COVER to PLATE	1/4"-20 x1/2" socket cap screw	40 IN. LBS.
MOUNTING STUD JET NUTS	1/4"-28 jet nuts	48 IN. LBS.

FLAPPER TOP PLATE

TOP PLATE to BLADDER RING	1/4"-28 x1" hex head cap screw	40 IN. LBS.
FILL NECK COLLAR NUTS	1/4"-28" jet nuts	48 IN. LBS.
VENT NECK NUTS	1/4"-28" jet nuts	48 IN. LBS.
VENT POPPIT CAGE BASE NUTS	1/4"-28" jet nuts	48 IN. LBS.
FLAPPER PLATE STUD JET NUTS	10-32 jet nuts	32 IN. LBS.

FILTER ASSY. W/ SCREEN AND FUEL PUMP MOUNTS SIDE or BOTTOM PORTS

PUMP MOUNTING STUD JET NUTS	1/4"-28 jet nuts	48 IN. LBS.
PUMP MOUNTING SOCKET CAP SCREW	1/4"-20 x3/4" socket cap screw	40 IN. LBS.
FILTER ASSY. MOUNTING BOLTS	1/4"-20 x3/4" socket cap screw	40 IN. LBS.
INLET FITTING to bottom of FILTER BODY	10 to -10 an rev. fl. Fitting	125 IN. LBS.
2- PIECE BODY CAP SCREWS	8-32 x5/8" socket cap screw	36 IN. LBS.

FUEL REGULATOR

TOP CAP to BODY	8-32 x1/2" socket cap screw	36 IN. LBS.
INLET FITTING to bottom of REG. BODY	10 to -10 an rev. fl. Fitting	125 IN. LBS.
OUTLET FITTINGS to sides of REG. BODY	8 to -8 an rev. fl. fitting	100 IN. LBS.
POPPIT ASSY. Into BODY W/ -6 O-RING	3/4" Deep Well Socket	75 IN. LBS.
MOUNTING BRACKET to BODY	10-24 x1/2" socket cap screw	40 IN. LBS.

ADJUSTABLE CABLES

1 1/8" ALUMUNUM BIG NUT	125 IN. LBS.
3/4" ALUMINUM SM.NUT	75 IN. LBS.
9/16" STEEL JAM NUT	65 IN. LBS.

WATERMAN RACING COMPONENTS JACK HICKMAN (704) 784-2123 CELL# (314) 614-6667



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